



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship May 24
Order 5782
003481

648.4707

Job Sheet 176752



Part No: 648.4707

Job Qty: 1 ea

Part Name: SWA3 Overhaul Kit



Part Weight: 0 lbs

Status: Scheduled *At Planning*

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Stores/Pkg-1		18-05-29 <i>JB</i>
110	Small Fab	1 pcs	5/24/18	5/24/18	0.00	0.00	Small Fab-3		18-05-29 <i>JB</i>
120	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC4		38
125	DC	1 pcs	5/24/18	5/24/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-1		GAI35 18-05-29 <i>JB</i>
140	QC21-FG	1 Ea	5/24/18	5/24/18	0.00	0.00	QC21		DAS

Part Op 110 - Pack, bag and label

Descriptions: 125 - Photocopy bluefile & type labels per PPP 648.4707

130 - Identify and pack for shipping as per PPP 648.4707

21 MAY 7 9 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5027241
188-FPSS-832-3/8	Set Screw <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5027242
188-FSCS-1032-5/8	Screw <i>✓</i>	4 Ea (4 ea)	90-Start up Operation	5066787
600.1319 <i>P</i>	Up Decal <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5029485
EL314-SJTOW	3 Wire <i>✓</i>	6 ft (6 ea)	90-Start up Operation	5047167
SWA3-400	Button Head Screw <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5074199
SWA3-600	O-Ring <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5074159
SWA3-700	Ball Bearing <i>✓</i>	32 Ea (32 ea)	90-Start up Operation	5068311
SWA6A-1900	Female Spade Terminal - 1/4" <i>✓</i>	6 Ea (6 ea)	90-Start up Operation	5054299
SWA6A-2000	1/8" Female Spade Connector <i>✓</i>	4 Ea (4 ea)	90-Start up Operation	5066786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-1/4	1	86	0
	188-FPSS-832-3/8	1	98	0
	188-FSCS-1032-5/8	4	257	0
	600.1319	1	235	0
	EL314-SJTOW	6	1,019	0
	SWA3-400	2	22	0
	SWA3-600	1	0	0
	SWA3-700	32	308	0
	SWA6A-1900	6	272	0
	SWA6A-2000	4	148	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																									
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

Part Specifications

Specifications could not be found.

Plex 4/30/18 1:09 PM Dart.lajeunesse.marie



Container No: S075307

Part: 648.4707

Job No: 176752

Serial No/Batch: S075307

Revision: 3

Inspector:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER :					